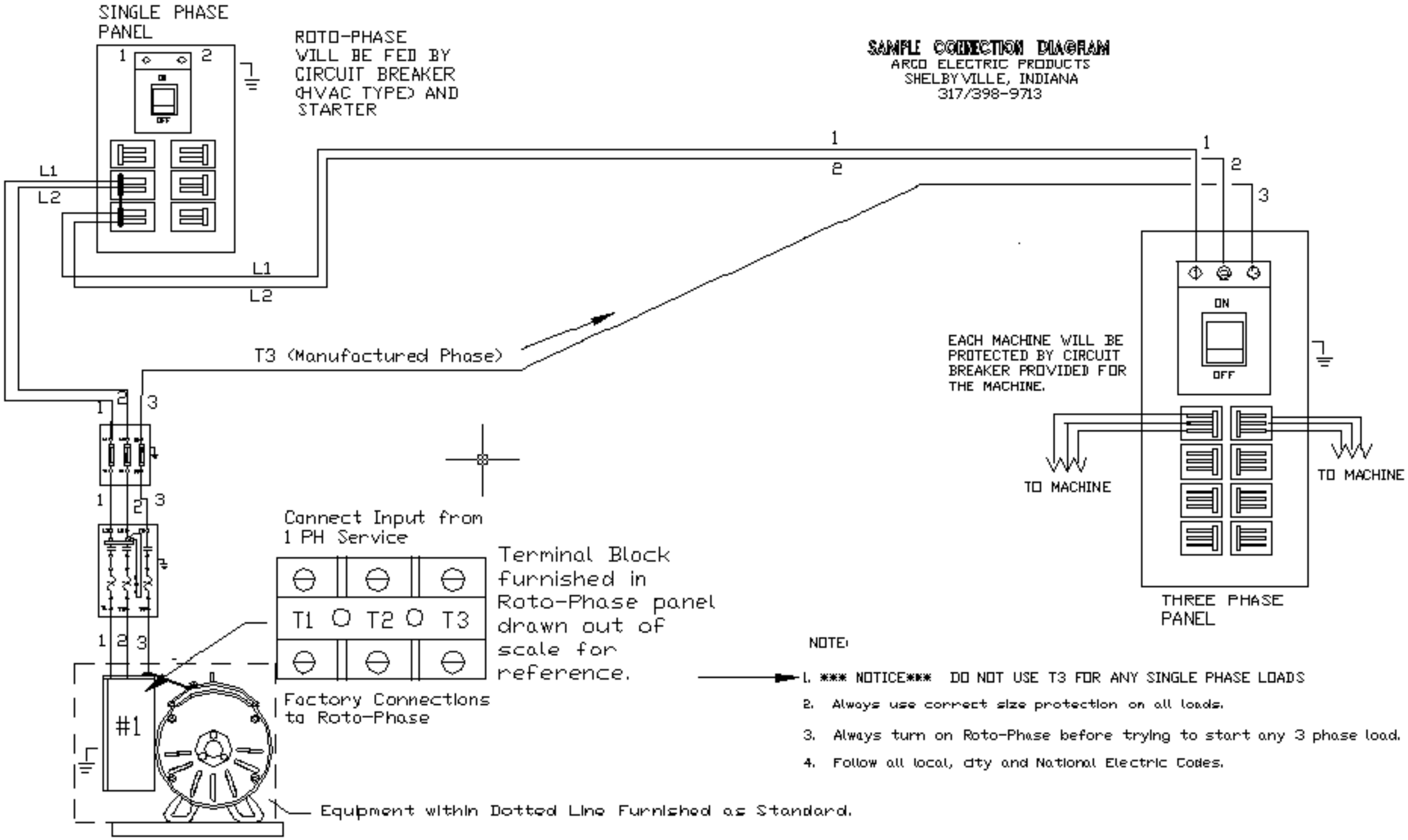
SINGLE PHASE PANEL
ROTO-PHASE WILL BE FED BY CIRCUIT BREAKER (HVAC TYPE) AND STARTER
SAMPLE CONNECTION DIAGRAM
ARCO ELECTRIC PRODUCTS
SHELBYVILLE, INDIANA
317/398-9713
L1
L2
T3 (Manufactured Phase)
EACH MACHINE WILL BE PROTECTED BY CIRCUIT BREAKER PROVIDED FOR THE MACHINE.
ON
OFF
TO MACHINE
TO MACHINE
THREE PHASE PANEL
Connect Input from 1 PH Service
T1
T2
T3
Terminal Block furnished in Roto-Phase panel drawn out of scale for reference.
Factory Connections to Roto-Phase
#1
Equipment within Dotted Line Furnished as Standard.
NOTE:
1. *** NOTICE*** DO NOT USE T3 FOR ANY SINGLE PHASE LOADS
2. Always use correct size protection on all loads.
3. Always turn on Roto-Phase before trying to start any 3 phase load.
4. Follow all local, city and National Electric Codes.